



# MACHINE INK GRAPHICS

by



**PRO-TOUCH**  
ENGRAVING & SIGNAGE

## DECAL KIT INSTALLATION GUIDE

Built to ride. Installed to last.

Powersports graphics **made for** machines that get used.

### RECOMMENDED TOOLS



Heated indoor  
workspace  
(18°C / 65°F  
or warmer)



Heat gun  
or hair dryer



Rubbing /  
isopropyl  
alcohol



Scissors or  
small utility  
knife



Lint-free  
towel(s)



Squeegee  
(optional)

### BEFORE YOU START

#### 1 WARM



Bring the machine and decal kit indoors and allow both to warm to at least 18°C / 65°F. Warm vinyl is easier to position and will adhere more effectively.

#### 2 REMOVE



Remove any stock graphics, labels, or old decals from the machine. Use gentle heat if needed. After removal, clean away remaining adhesive residue with an appropriate remover before installing the new kit.

#### 3 CLEAN



Wash all installation areas thoroughly with soap and warm water, including corners, tight angles, and hidden spots. Dry with a lint-free towel, then wipe all decal areas with rubbing / isopropyl alcohol and allow the surface to air-dry completely.



### IMPORTANT



**Do not use** degreasers, silicone products, wax-based products, WD-40, SC1, FW1, gasoline, or similar products when cleaning the machine. These residues can greatly reduce decal adhesion.

**Install dry only — do not use water or application fluid.**

## INSTALLATION



**Pro tip:** Apply flat areas first, then work into curves and recesses. Dry, clean surfaces are critical for long-term adhesion.

#### 1 POSITION



Start with the larger pieces first. Peel a decal from the backing and hold it over the target panel, getting it as close to the correct position as possible before making contact.

#### 2 TACK



Lightly tack one corner to the machine, adjust the placement until it lines up properly, then lightly tack the opposite corner.

#### 3 CREATE A HINGE



Once you are satisfied with the position, run your finger, thumb, or squeegee down the center of the decal to create a center hinge. If placement is off, remove and reposition before continuing.

#### 4 APPLY



Lift one side back toward the center hinge. While keeping the decal off the surface with one hand, use the other hand or a squeegee to apply the decal using firm overlapping strokes. Repeat from the center hinge to complete the decal. Use gentle heat on tighter curves, angles, and recessed areas.

#### 5 REPEAT & TRIM



Repeat the process until all pieces are installed. Trim any excess material carefully with a utility knife where required.

#### 6 FINAL HEAT



Using a heat gun, go over the entire decal kit to help ensure proper adhesion. Re-squeegee edges and give extra attention to stretched areas, curves, and recesses. Keep the heat gun moving and avoid overheating any one spot.

#### 7 CURE



**6-24  
HOURS**

Let the installed kit sit for a minimum of 6 hours before exposing it to the elements. A full 24 hours is strongly recommended for the adhesive to cure. Avoid washing for the first 24 hours, and avoid high-pressure spray directly at the edges.



### HEAT WITH CARE

Avoid holding the heat gun in one spot too long or near intake / vent covers.

Use a heat gun rather than an open flame.

Machine Ink graphics are designed for riders, teams, and owners who want the machine to look intentional, race-ready, and built to ride.

**protouch.ca**